

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 20/09 mm



Order data

Order number	250036 20/09
GTIN	4045197650177
Item class	21T

Description

Version:

PCLNR 95° boring bars for indexable inserts CN..

Through-coolant: yes

Shank \varnothing D_s : 20 mm

ISO code toolholder: A20Q PCLNR/L09

Setting angle κ : 95 degrees

suitable indexable insert: CN.. 09T3..

Minimum pre-drill \varnothing D_{min} : 25 mm

Centre offset L_3 : 13 mm

Technical description

Lever	259015 11
Insert size	9 mm
suitable indexable insert	CN.. 09T3..
ISO code toolholder	A20Q PCLNR/L09
Lever screw	259018 9
Centre offset L_3	13 mm
Minimum pre-drill \varnothing D_{min}	25 mm
Overall length L	180 mm
Clamping height L_2	18 mm
Setting angle κ	95 degrees

Shank $\varnothing D_s$	20 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Lever screw	259140
Lever Type 11	259015 11
PrecisionBit for hex, shank E 6.3 Hexagon 2 mm	674242 2
Lever screw Type 10	259018 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever	259050