

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/09 mm



Order data

Order number	250036 25/09
GTIN	4045197650184
Item class	21T

Description

Version:

PCLNR 95° boring bars for indexable inserts CN..

Shank \varnothing D_s : 25 mm

ISO code toolholder: A25R PCLNR/L09

Setting angle κ : 95 degrees

suitable indexable insert: CN.. 09T3..

Minimum pre-drill \varnothing D_{min} : 32 mm

Centre offset L_3 : 17 mm

Technical description

Lever screw	259018 12
suitable indexable insert	CN.. 09T3..
Minimum pre-drill \varnothing D_{min}	32 mm
Centre offset L_3	17 mm
Lever	259015 10
ISO code toolholder	A25R PCLNR/L09
Insert size	9 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank \varnothing D_s	25 mm

Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 12	259018 12
Lever	259050
PrecisionBit for hex, shank E 6.3 Hexagon 2 mm	674242 2
Lever Type 11	259015 11
Lever screw	259160