

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/12 mm

Order data

Order number	250036 25/12
GTIN	4045197650191
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Through-coolant: yes

Shank \varnothing D_s: 25 mm

ISO code toolholder: A25R PCLNR/L12

Setting angle κ : 95 degrees

suitable indexable insert: CN.. 1204..

Minimum pre-drill \varnothing D_{min}: 32 mm

Centre offset L₃: 17 mm

Technical description

Shim	259031 2
Shim punches pack	259047 2
Lever	259015 2
Minimum pre-drill \varnothing D _{min}	32 mm
ISO code toolholder	A25R PCLNR/L12
Lever screw	259018 8
suitable indexable insert	CN.. 1204..
Shim pins pack	259044 2
Insert size	12 mm
Centre offset L ₃	17 mm

Overall length L	200 mm
Clamping height L ₂	24 mm
Setting angle κ	95 degrees
Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw	259130
Shim punches set 10 pieces	259500
Shim	259200
Shim pins set 10 pieces	259400
Shim punches set 10 pieces Type 2	259047 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Lever Type 2	259015 2
Set of shim pins 10 pieces Type 2	259044 2
Lever	259000
Shim Type 2	259031 2
Lever screw Type 8	259018 8