

Garant
Boring bar, steel, right-hand, Shank Ø / insert size: 32/12 mm

Order data

Order number	250036 32/12
GTIN	4045197650207
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Through-coolant: yes

Shank Ø D_s: 32 mm

ISO code toolholder: A32S PCLNR/L12

Setting angle κ: 95 degrees

suitable indexable insert: CN.. 1204..

Minimum pre-drill Ø D_{min}: 40 mm

Centre offset L₃: 22 mm

Technical description

Shim punches pack	259047 2
Shim pins pack	259044 2
Centre offset L ₃	22 mm
suitable indexable insert	CN.. 1204..
Lever	259015 2
Insert size	12 mm
Lever screw	259018 2
ISO code toolholder	A32S PCLNR/L12
Minimum pre-drill Ø D _{min}	40 mm
Shim	259031 2

Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	95 degrees
Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	259200
Shim punches set 10 pieces Type 2	259047 2
PrecisionBit for hex, shank E 6.3 Hexagon 2 mm	674242 2
Lever Type 2	259015 2
Shim pins set 10 pieces	259400
Lever	259000
Lever screw Type 2	259018 2
Set of shim pins 10 pieces Type 2	259044 2
Lever screw	259100
Shim Type 2	259031 2
Shim punches set 10 pieces	259500
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500