

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 50/19 mm

Order data

Order number	250036 50/19
GTIN	4045197772329
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Through-coolant: yes

Shank \varnothing D_s : 50 mm

ISO code toolholder: A50U PCLNR/L19

Setting angle κ : 95 degrees

suitable indexable insert: CN.. 1906..

Minimum pre-drill \varnothing D_{min} : 63 mm

Centre offset L_3 : 35 mm

Technical description

Overall length L	350 mm
Lever	259015 13
Minimum pre-drill \varnothing D_{min}	63 mm
Shim punches pack	259047 5
Insert size	19 mm
Clamping height L_2	48 mm
Lever screw	259018 13
Shim	259031 36
Centre offset L_3	35 mm
Shim pins pack	259044 7

ISO code toolholder	A50U PCLNR/L19
suitable indexable insert	CN.. 1906..
Setting angle κ	95 degrees
Shank $\varnothing D_s$	50 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	259302
Lever Type 13	259015 13
Shim punches set 10-piece	259525
Lever screw Type 13	259018 13
Shim pins set 10 pieces	259435
Lever screw	259162
Shim Type 36	259031 36
Lever	259070
PrecisionBit for hex, shank E 6.3 Hexagon 4 mm	674242 4
Set of shim pins 10 pieces Type 7	259044 7
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500