

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 25/09 mm

Order data

Order number	250037 25/09
GTIN	4045197654397
Item class	21T

Description

Boring bar, steel 25/09 mm Shank Ø D_s: 25 mm
 ISO code toolholder: A25R PCLNR/L09
 Setting angle κ: 95 degrees
 suitable indexable insert: CN.. 09T3..
 Minimum pre-drill Ø D_{min}: 32 mm
 Centre offset L₃: 17 mm

Technical description

Lever	259015 10
Lever screw	259018 12
Centre offset L ₃	17 mm
Insert size	9 mm
suitable indexable insert	CN.. 09T3..
ISO code toolholder	A25R PCLNR/L09
Minimum pre-drill Ø D _{min}	32 mm
Overall length L	200 mm
Clamping height L ₂	23 mm
Setting angle κ	95 degrees
Shank Ø D _s	25 mm
Application type	left-hand

Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Lever Type 11	259015 11
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever	259050
Lever screw Type 12	259018 12
PrecisionBit for hex, shank E 6.3 Hexagon 2 mm	674242 2
Lever screw	259160