

**Garant**
**Boring bar, steel, left-hand, Shank Ø / insert size: 25/12 mm**

**Order data**

Order number	250037 25/12
GTIN	4045197650238
Item class	21T

**Description**

Boring bar, steel 25/12 mm Shank Ø D<sub>s</sub>: 25 mm  
 ISO code toolholder: A25R PCLNR/L12  
 Setting angle κ: 95 degrees  
 suitable indexable insert: CN.. 1204..  
 Minimum pre-drill Ø D<sub>min</sub>: 32 mm  
 Centre offset L<sub>3</sub>: 17 mm

**Technical description**

Lever	259015 2
suitable indexable insert	CN.. 1204..
Insert size	12 mm
ISO code toolholder	A25R PCLNR/L12
Shim punches pack	259047 2
Lever screw	259018 8
Shim pins pack	259044 2
Centre offset L <sub>3</sub>	17 mm
Shim	259031 2
Minimum pre-drill Ø D <sub>min</sub>	32 mm
Overall length L	200 mm
Clamping height L <sub>2</sub>	24 mm

Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Lever screw Type 8	259018 8
Shim pins set 10 pieces	259400
Shim punches set 10 pieces	259500
Shim Type 2	259031 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw	259130
Lever	259000
Set of shim pins 10 pieces Type 2	259044 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Lever Type 2	259015 2
Shim	259200
Shim punches set 10 pieces Type 2	259047 2