

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 50/12 mm

Order data

Order number	250037 50/12
GTIN	4045197654403
Item class	21T

Description

Boring bar, steel 50/12 mm Shank Ø D_s: 50 mm
 ISO code toolholder: A50U PCLNR/L12
 Setting angle κ: 95 degrees
 suitable indexable insert: CN.. 1204..
 Minimum pre-drill Ø D_{min}: 63 mm
 Centre offset L₃: 35 mm

Technical description

Insert size	12 mm
Lever screw	259018 2
ISO code toolholder	A50U PCLNR/L12
Lever	259015 2
Shim pins pack	259044 2
Shim	259031 2
Shim punches pack	259047 2
Minimum pre-drill Ø D _{min}	63 mm
Centre offset L ₃	35 mm
suitable indexable insert	CN.. 1204..
Overall length L	350 mm
Clamping height L ₂	48 mm

Setting angle κ	95 degrees
Shank $\varnothing D_s$	50 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Lever screw	259100
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim punches set 10 pieces Type 2	259047 2
Set of shim pins 10 pieces Type 2	259044 2
Lever Type 2	259015 2
Shim Type 2	259031 2
Shim	259200
Shim punches set 10 pieces	259500
Shim pins set 10 pieces	259400
PrecisionBit for hex, shank E 6.3 Hexagon 2 mm	674242 2
Lever	259000
Lever screw Type 2	259018 2