

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 50/19 mm

Order data

Order number	250037 50/19
GTIN	4045197772336
Item class	21T

Description

Boring bar, steel 50/19 mm Shank Ø D_s: 50 mm

ISO code toolholder: A50U PCLNR/L19

Setting angle κ: 95 degrees

suitable indexable insert: CN.. 1906..

Minimum pre-drill Ø D_{min}: 63 mm

Centre offset L₃: 35 mm

Technical description

Clamping height L ₂	48 mm
Insert size	19 mm
Lever	259015 13
Overall length L	350 mm
Shim punches pack	259047 5
Minimum pre-drill Ø D _{min}	63 mm
suitable indexable insert	CN.. 1906..
Shim pins pack	259044 7
ISO code toolholder	A50U PCLNR/L19
Centre offset L ₃	35 mm
Shim	259031 36
Lever screw	259018 13

Setting angle κ	95 degrees
Shank $\varnothing D_s$	50 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Lever	259070
Shim punches set 10-piece	259525
Shim Type 36	259031 36
Set of shim pins 10 pieces Type 7	259044 7
Lever screw	259162
Lever screw Type 13	259018 13
Lever Type 13	259015 13
PrecisionBit for hex, shank E 6.3 Hexagon 4 mm	674242 4
Shim	259302
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim pins set 10 pieces	259435