

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/12 mm

Order data

Order number	250042 25/12
GTIN	4045197710970
Item class	21T

Description

Boring bar, steel 25/12 mm Shank \varnothing D₃: 25 mm

ISO code toolholder: A25T PCKNR/L12

Setting angle κ : 75 degrees

suitable indexable insert: CN.. 1204..

Minimum pre-drill \varnothing D_{min}: 32 mm

Centre offset L₃: 17 mm

Technical description

suitable indexable insert	CN.. 1204..
Insert size	12 mm
Shim pins pack	259044 2
ISO code toolholder	A25T PCKNR/L12
Minimum pre-drill \varnothing D _{min}	32 mm
Shim punches pack	259047 2
Centre offset L ₃	17 mm
Lever	259015 2
Shim	259031 2
Lever screw	259018 8
Overall length L	300 mm
Clamping height L ₂	23 mm
Setting angle κ	75 degrees

Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim punches set 10 pieces Type 2	259047 2
Lever screw Type 8	259018 8
Lever screw Type 2	259018 2
Lever screw	259100
Lever screw	259130
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever	259000
Shim pins set 10 pieces	259400
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim punches set 10 pieces	259500
Shim	259200
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Lever Type 2	259015 2