

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/12 mm

Order data

Order number	250042 32/12
GTIN	4045197710987
Item class	21T

Description

Boring bar, steel 32/12 mm Shank \varnothing D₃: 32 mm
 ISO code toolholder: A32U PCKNR/L12
 Setting angle κ : 75 degrees
 suitable indexable insert: CN.. 1204..
 Minimum pre-drill \varnothing D_{min}: 40 mm
 Centre offset L₃: 22 mm

Technical description

Minimum pre-drill \varnothing D _{min}	40 mm
Shim	259031 2
Centre offset L ₃	22 mm
suitable indexable insert	CN.. 1204..
Shim punches pack	259047 2
ISO code toolholder	A32U PCKNR/L12
Insert size	12 mm
Lever screw	259018 2
Lever	259015 2
Shim pins pack	259044 2
Overall length L	350 mm
Clamping height L ₂	31 mm
Setting angle κ	75 degrees

Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim pins set 10 pieces	259400
Lever screw Type 2	259018 2
Shim Type 2	259031 2
Shim punches set 10 pieces Type 2	259047 2
Lever Type 2	259015 2
Lever screw	259100
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim punches set 10 pieces	259500
Set of shim pins 10 pieces Type 2	259044 2
Shim	259200
Lever	259000
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3