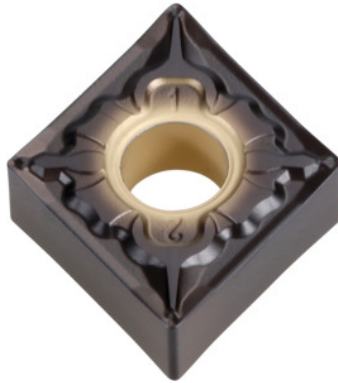


Garant
CNMG 09T304, Grade: HB7035-1


Order data

Order number	250050 HB7035-1
GTIN	4045197873804
Item class	21G

Description

CNMG 09T304 HB7035-1 Grade: HB7035-1
 Chip breaker: SS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Main application	P
Corner radius	0.4 mm
Chip breaker	SS
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Grade	HB7035-1
Cutting speed v_c main application	120 - 350 m/min

Cutting conditions	heavily interrupted
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning