

Garant
CNMG 09T304, Grade: HB7120-1


Order data

Order number	250050 HB7120-1
GTIN	4045197819550
Item class	21G

Description

CNMG 09T304 HB7120-1 Grade: HB7120-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.15 - 0.5 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

Cutting conditions	continuous
Grade	HB7120-1
Main application	M
Feed f	0.15 - 0.5 mm/rev.
Cutting speed v_c main application	90 - 290 m/min
Chip breaker	VS
Corner radius	0.4 mm

Cutting depth a_p	0.3 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning