

Garant
CNMG 09T308, Grade: HB7140-1


Order data

Order number	250052 HB7140-1
GTIN	4045197818652
Item class	21G

Description

CNMG 09T308 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.15 - 0.5 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Cutting speed v_c main application	70 - 260 m/min
Cutting conditions	slightly interrupted
Feed f	0.15 - 0.5 mm/rev.
Grade	HB7140-1
Corner radius	0.8 mm
Main application	M
Cutting depth a_p	0.3 - 2.5 mm

Chip breaker	VS
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning