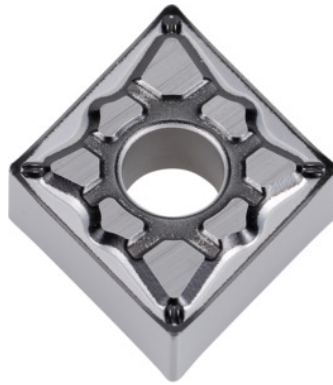


Garant
CNMG 120404, Grade: HB7140-1


Order data

Order number	250058 HB7140-1
GTIN	4045197818669
Item class	21G

Description

CNMG 120404 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.15 - 0.5 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Corner radius	0.4 mm
Cutting speed v_c main application	70 - 260 m/min
Feed f	0.15 - 0.5 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Cutting conditions	slightly interrupted
Main application	M
Chip breaker	VS

Grade	HB7140-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning