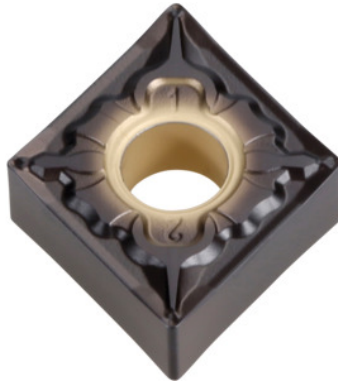


Garant**CNMG 120408, Grade: HB7020**

Order data

Order number	250060 HB7020
GTIN	4045197699237
Item class	21G

Description

CNMG 120408 HB7020 Grade: HB7020
Chip breaker: SS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 150 - 400 m/min

Technical description

Chip breaker	SS
Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	150 - 400 m/min
Cutting conditions	slightly interrupted
Main application	P
Corner radius	0.8 mm

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning