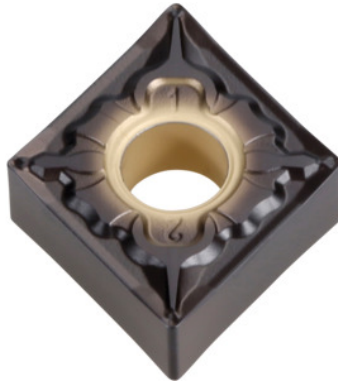


Garant
CNMG 120408 wiper, Type: HB7020

Order data

Order number	250061 HB7020
GTIN	4045197948533
Item class	21G

Description

CNMG 120408 wiper HB7020 Grade: HB7020
 Chip breaker: WSS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Chip breaker	WSS
Corner radius	0.8 mm
Cutting depth a_p	0.3 - 2.5 mm
Tool material	Carbide
Cutting speed v_c main application	150 - 400 m/min

Main application	P
Cutting conditions	slightly interrupted
Grade	HB7020
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning