

Garant
CNMG 120412 wiper, Type: HB7020

Order data

Order number	250063 HB7020
GTIN	4045197948540
Item class	21G

Description

CNMG 120412 wiper HB7020 Grade: HB7020
 Chip breaker: WSS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Tool material	Carbide
Cutting speed v_c main application	150 - 400 m/min
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	WSS
Finishing/roughing assignment	Finishing
Grade	HB7020
Corner radius	1.2 mm

Feed f	0.1 - 0.4 mm/rev.
Main application	P
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning