


CNMG 120404, Grade: CA510

Order data

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| Order number | 250102 CA510 |
| GTIN | 4960664696826 |
| Item class | 25E |

Description

CNMG 120404 CA510 Grade: CA510
 Chip breaker: PQ
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 180 - 590 m/min

Technical description

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|--------------------------------------|--------------------|
| Chip breaker | PQ |
| Cutting depth a_p | 0.2 - 2.5 mm |
| Corner radius | 0.4 mm |
| Cutting conditions | continuous |
| Main application | P |
| Cutting speed v_c main application | 180 - 590 m/min |
| Feed f | 0.13 - 0.4 mm/rev. |
| Grade | CA510 |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120404 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |