


**CNMG 120404, Grade: PV720**

**Order data**

Order number	250102 PV720
GTIN	4960664723560
Item class	25E

**Description**

CNMG 120404 PV720 Grade: PV720

Chip breaker: PQ

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.05 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 110 - 520 m/min

**Technical description**

Cutting depth $a_p$	0.2 - 2.5 mm
Corner radius	0.4 mm
Feed $f$	0.05 - 0.3 mm/rev.
Cutting speed $v_c$ main application	110 - 520 m/min
Main application	P
Grade	PV720
Chip breaker	PQ
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning