


CNMG 120404 wiper, Grade: CA510

Order data

Order number	250103 CA510
GTIN	4960664697069
Item class	25E

Description

CNMG 120404 wiper CA510 Grade: CA510

Chip breaker: WP

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.13 - 0.4 mm/rev.

Cutting speed v_c main application: 180 - 590 m/min

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.4 mm
Main application	P
Feed f	0.13 - 0.4 mm/rev.
Cutting speed v_c main application	180 - 590 m/min
Cutting conditions	continuous
Chip breaker	WP
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning