


**CNMG 120404 wiper, Grade: CA515**

**Order data**

Order number	250103 CA515
GTIN	4960664675463
Item class	25E

**Description**

CNMG 120404 wiper CA515 Grade: CA515

Chip breaker: WP

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.13 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 140 - 480 m/min

**Technical description**

Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 2.5 mm
Main application	P
Corner radius	0.4 mm
Cutting speed $v_c$ main application	140 - 480 m/min
Feed $f$	0.13 - 0.4 mm/rev.
Chip breaker	WP
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning