


CNMG 120408, Grade: CA6525

Order data

Order number	250104 CA6525
GTIN	4960664513116
Item class	25E

Description

CNMG 120408 CA6525 Grade: CA6525

Chip breaker: MQ

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	MQ
Main application	M
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Grade	CA6525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning