


CNMG 120408, Grade: PV720

Order data

Order number	250104 PV720
GTIN	4960664723577
Item class	25E

Description

CNMG 120408 PV720 Grade: PV720

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.05 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 520 m/min

Technical description

Chip breaker	PQ
Main application	P
Cutting depth a_p	0.2 - 2.5 mm
Cutting speed v_c main application	110 - 520 m/min
Grade	PV720
Corner radius	0.8 mm
Cutting conditions	continuous
Feed f	0.05 - 0.3 mm/rev.

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning