


**CNMG 120408 wiper, Grade: CA510**

**Order data**

Order number	250105 CA510
GTIN	4960664697076
Item class	25E

**Description**

CNMG 120408 wiper CA510 Grade: CA510

Chip breaker: WP

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.13 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 180 - 590 m/min

**Technical description**

Chip breaker	WP
Main application	P
Feed $f$	0.13 - 0.4 mm/rev.
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting speed $v_c$ main application	180 - 590 m/min
Corner radius	0.8 mm
Grade	CA510

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning