

Garant
CN.G 09T304, Grade: HB7020


Order data

Order number	250150 HB7020
GTIN	4045197699480
Item class	21G

Description

CN.G 09T304 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Cutting conditions	slightly interrupted
Main application	P
Cutting depth a_p	0.5 - 8 mm
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.4 mm

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning