

Garant
CN.G 09T304, Grade: HB7410-1


Order data

Order number	250150 HB7410-1
GTIN	4045197937483
Item class	21G

Description

CN.G 09T304 HB7410-1 Grade: HB7410-1
 Chip breaker: TAM
 Tolerance: G
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 90 m/min

Technical description

Grade	HB7410-1
Main application	Ti
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm
Chip breaker	TAM
Tool material	Carbide
Cutting conditions	continuous

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	60 - 90 m/min
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning