

Garant
CNMG 09T308, Grade: HB7120-1


Order data

Order number	250152 HB7120-1
GTIN	4045197819604
Item class	21G

Description

CNMG 09T308 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Grade	HB7120-1
Cutting conditions	continuous
Cutting depth a_p	0.5 - 4 mm
Main application	M
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 260 m/min
Chip breaker	VM

Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning