

Garant
CNMG 09T308, Grade: HB7140-1


Order data

Order number	250152 HB7140-1
GTIN	4045197818690
Item class	21G

Description

CNMG 09T308 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	60 - 230 m/min
Grade	HB7140-1
Chip breaker	VM
Cutting depth a_p	0.5 - 4 mm
Main application	M
Corner radius	0.8 mm

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning