

**Garant****CNMG 09T308, Grade: HB7415**

## Order data

Order number	250152 HB7415
GTIN	4045197662989
Item class	21G

## Description

CNMG 09T308 HB7415 Grade: HB7415  
Chip breaker: TIM  
Tolerance: M  
Cutting depth  $a_p$ : 1 - 4 mm  
Feed  $f$ : 0.1 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 70 m/min

## Technical description

Cutting depth $a_p$	1 - 4 mm
Main application	S
Feed $f$	0.1 - 0.25 mm/rev.
Cutting conditions	continuous
Chip breaker	TIM
Corner radius	0.8 mm
Cutting speed $v_c$ main application	50 - 70 m/min

Grade	HB7415
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning