

Garant
CN.G 120404, Grade: HB7140-1


Order data

Order number	250156 HB7140-1
GTIN	4045197820303
Item class	21G

Description

CN.G 120404 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	M
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 230 m/min
Cutting depth a_p	0.5 - 4 mm
Grade	HB7140-1

Chip breaker	VM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning