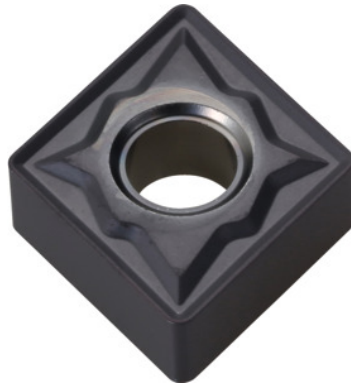


Garant
CN.G 120404, Grade: HB725


Order data

Order number	250156 HB725
GTIN	4045197713216
Item class	21G

Description

CN.G 120404 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.2 - 6 mm

Feed f : 0.05 - 0.6 mm/rev.

Cutting speed v_c main application: 50 - 250 m/min

Technical description

Corner radius	0.4 mm
Cutting depth a_p	0.2 - 6 mm
Cutting conditions	slightly interrupted
Chip breaker	UM
Main application	UNI
Feed f	0.05 - 0.6 mm/rev.
Cutting speed v_c main application	50 - 250 m/min

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning