

**Garant**
**CN.G 120404, Grade: HB7410-1**


### Order data

Order number	250156 HB7410-1
GTIN	4045197937490
Item class	21G

### Description

CN.G 120404 HB7410-1 Grade: HB7410-1  
 Chip breaker: TAM  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 90 m/min

### Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	60 - 90 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Grade	HB7410-1

Tool material	Carbide
Main application	Ti
Chip breaker	TAM
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning