

Garant
CNMG 120408 wiper, Type: HB7020

Order data

Order number	250157 HB7020
GTIN	4045197948717
Item class	21G

Description

CNMG 120408 wiper HB7020 Grade: HB7020
 Chip breaker: WSM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting depth a_p	0.5 - 8 mm
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Grade	HB7020
Main application	P
Feed f	0.2 - 0.5 mm/rev.

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	WSM
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning