

**Garant**
**CNMG 120412 wiper, Type: HB7020**

**Order data**

Order number	250159 HB7020
GTIN	4045197948724
Item class	21G

**Description**

CNMG 120412 wiper HB7020 Grade: HB7020  
 Chip breaker: WSM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 8 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

**Technical description**

Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Tool material	Carbide
Cutting speed $v_c$ main application	120 - 350 m/min
Chip breaker	WSM
Feed $f$	0.2 - 0.5 mm/rev.
Grade	HB7020

Cutting depth $a_p$	0.5 - 8 mm
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning