

**Garant****CNMG 120412, Grade: HB7120-1**

## Order data

Order number	250160 HB7120-1
GTIN	4045197819635
Item class	21G

## Description

CNMG 120412 HB7120-1 Grade: HB7120-1

Chip breaker: VM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 4 mmFeed  $f$ : 0.2 - 0.5 mm/rev.Cutting speed  $v_c$  main application: 80 - 260 m/min

## Technical description

Chip breaker	VM
Feed $f$	0.2 - 0.5 mm/rev.
Cutting depth $a_p$	0.5 - 4 mm
Cutting conditions	continuous
Corner radius	1.2 mm
Cutting speed $v_c$ main application	80 - 260 m/min
Main application	M

Grade	HB7120-1
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning