

Garant
CNMG 160608, Grade: HB7120-1


Order data

Order number	250168 HB7120-1
GTIN	4045197819659
Item class	21G

Description

CNMG 160608 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting conditions	continuous
Grade	HB7120-1
Chip breaker	VM
Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 4 mm
Main application	M
Feed f	0.2 - 0.5 mm/rev.

Corner radius	0.8 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160608
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning