

Garant
CNMG 190624, Grade: HB7010-1


Order data

Order number	250176 HB7010-1
GTIN	4045197779670
Item class	21G

Description

CNMG 190624 HB7010-1 Grade: HB7010-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 8 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 440 m/min

Technical description

Cutting conditions	continuous
Main application	P
Grade	HB7010-1
Corner radius	2.4 mm
Cutting depth a_p	0.5 - 8 mm
Chip breaker	SM
Feed f	0.2 - 0.5 mm/rev.

Cutting speed v_c main application	120 - 440 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning