

Garant
CNMG 190624, Grade: HB7120-1


Order data

Order number	250176 HB7120-1
GTIN	4045197927958
Item class	21G

Description

CNMG 190624 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Corner radius	2.4 mm
Chip breaker	VM
Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 4 mm
Main application	M
Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	continuous

Grade	HB7120-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning