


CNMG 120408, Grade: SP4019

Order data

Order number	250184 SP4019
GTIN	
Item class	28A

Description

CNMG 120408 SP4019 Grade: SP4019
 Chip breaker: 3J
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 300 m/min
 Cutting speed v_c secondary application: 40 - 110 m/min

Technical description

Chip breaker	3J
Cutting speed v_c secondary application	40 - 110 m/min
Feed f	0.15 - 0.4 mm/rev.
Cutting speed v_c main application	120 - 300 m/min
Corner radius	0.8 mm
Secondary application	S
Main application	M

Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm
Grade	SP4019
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning