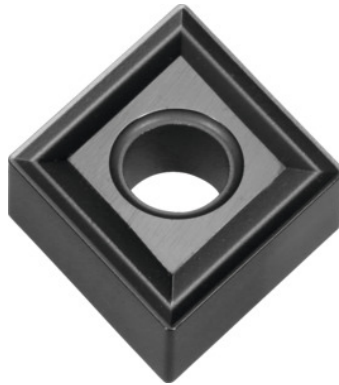


**CNMG 120404, Grade: CA4515****Order data**

Order number	250210 CA4515
GTIN	4960664599967
Item class	25E

Description

CNMG 120404 CA4515 Grade: CA4515

Chip breaker: STD

Cutting depth a_p : 0.5 - 7 mm

Feed f : 0.05 - 0.7 mm/rev.

Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting depth a_p	0.5 - 7 mm
Chip breaker	STD
Corner radius	0.4 mm
Main application	K
Feed f	0.05 - 0.7 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
Cutting conditions	slightly interrupted
Grade	CA4515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning