


**CNMG 120404, Grade: CA6525**

**Order data**

Order number	250210 CA6525
GTIN	4960664471348
Item class	25E

**Description**

CNMG 120404 CA6525 Grade: CA6525

Chip breaker: MS

Cutting depth  $a_p$ : 0.7 - 4 mm

Feed  $f$ : 0.1 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Cutting conditions	slightly interrupted
Main application	M
Cutting depth $a_p$	0.7 - 4 mm
Feed $f$	0.1 - 0.35 mm/rev.
Corner radius	0.4 mm
Chip breaker	MS
Cutting speed $v_c$ main application	60 - 220 m/min
Grade	CA6525

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning