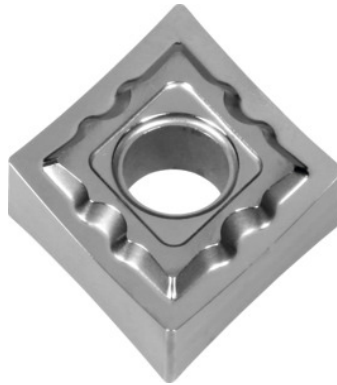



CNMG 120404, Grade: KW10

Order data

Order number	250210 KW10
GTIN	4960664220779
Item class	25E

Description

CNMG 120404 KW10 Grade: KW10

Chip breaker: AH

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 400 m/min

Technical description

Feed f	0.1 - 0.35 mm/rev.
Cutting depth a_p	1 - 4 mm
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 400 m/min
Cutting conditions	slightly interrupted
Main application	N
Chip breaker	AH
Grade	KW10

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning