


CNMG 120404, Grade: PV720

Order data

Order number	250210 PV720
GTIN	4960664723591
Item class	25E

Description

CNMG 120404 PV720 Grade: PV720

Chip breaker: PG

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 110 - 490 m/min

Technical description

Chip breaker	PG
Cutting speed v_c main application	110 - 490 m/min
Cutting depth a_p	1 - 3.5 mm
Cutting conditions	continuous
Grade	PV720
Corner radius	0.4 mm
Main application	P
Feed f	0.15 - 0.35 mm/rev.

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning