


**CNMG 120404 wiper, Grade: CA515**

**Order data**

Order number	250211 CA515
GTIN	4960664675449
Item class	25E

**Description**

CNMG 120404 wiper CA515 Grade: CA515

Chip breaker: WQ

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 70 - 430 m/min

**Technical description**

Corner radius	0.4 mm
Cutting depth $a_p$	1 - 3.5 mm
Chip breaker	WQ
Feed $f$	0.15 - 0.35 mm/rev.
Main application	P
Cutting speed $v_c$ main application	70 - 430 m/min
Cutting conditions	continuous
Grade	CA515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning