


CNMG 120408 wiper, Grade: CA510

Order data

Order number	250213 CA510
GTIN	4960664697052
Item class	25E

Description

CNMG 120408 wiper CA510 Grade: CA510

Chip breaker: WQ

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting speed v_c main application	80 - 450 m/min
Cutting depth a_p	1 - 3.5 mm
Corner radius	0.8 mm
Chip breaker	WQ
Feed f	0.15 - 0.35 mm/rev.
Cutting conditions	continuous
Main application	P
Grade	CA510

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning