


CNMG 120412, Grade: CA515

Order data

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| Order number | 250214 CA515 |
| GTIN | 4960664675319 |
| Item class | 25E |

Description

CNMG 120412 CA515 Grade: CA515

Chip breaker: PS

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 70 - 430 m/min

Technical description

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|--------------------------------------|---------------------|
| Cutting conditions | continuous |
| Feed f | 0.15 - 0.35 mm/rev. |
| Corner radius | 1.2 mm |
| Cutting speed v_c main application | 70 - 430 m/min |
| Chip breaker | PS |
| Cutting depth a_p | 1 - 3.5 mm |
| Main application | P |
| Grade | CA515 |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120412 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |