


CNMG 120412, Grade: CA6525

Order data

Order number	250214 CA6525
GTIN	4960664471362
Item class	25E

Description

CNMG 120412 CA6525 Grade: CA6525

Chip breaker: MS

Cutting depth a_p : 0.7 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

Feed f	0.1 - 0.35 mm/rev.
Cutting depth a_p	0.7 - 4 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Main application	M
Chip breaker	MS
Corner radius	1.2 mm
Grade	CA6525

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning