


**CNMG 120412, Grade: PV720**

**Order data**

Order number	250214 PV720
GTIN	4960664723614
Item class	25E

**Description**

CNMG 120412 PV720 Grade: PV720

Chip breaker: PG

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 110 - 490 m/min

**Technical description**

Grade	PV720
Cutting depth $a_p$	1 - 3.5 mm
Cutting speed $v_c$ main application	110 - 490 m/min
Chip breaker	PG
Feed $f$	0.15 - 0.35 mm/rev.
Cutting conditions	continuous
Main application	P
Corner radius	1.2 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning