


CNMG 120412 wiper, Grade: CA515

Order data

Order number	250215 CA515
GTIN	4960664675388
Item class	25E

Description

CNMG 120412 wiper CA515 Grade: CA515

Chip breaker: WQ

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 70 - 430 m/min

Technical description

Cutting speed v_c main application	70 - 430 m/min
Feed f	0.15 - 0.35 mm/rev.
Chip breaker	WQ
Cutting conditions	continuous
Main application	P
Cutting depth a_p	1 - 3.5 mm
Corner radius	1.2 mm
Grade	CA515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning